KM7205
INSTALLATION INSTRUCTIONS

Kawasaki Mule Heavy-Duty Rear Bumper

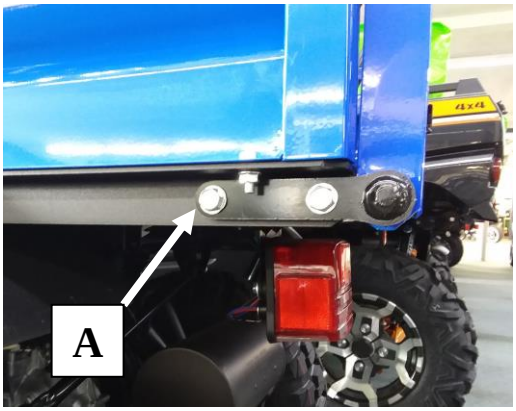
Fits 2019* & newer Kawasaki Mule SX FI (fuel injected models) with new-style tailgate hinges
* 2019 & newer carbureted Mule SX models and 2017-2018 Mule SX with old-style hinge requires KM7204 Bumper

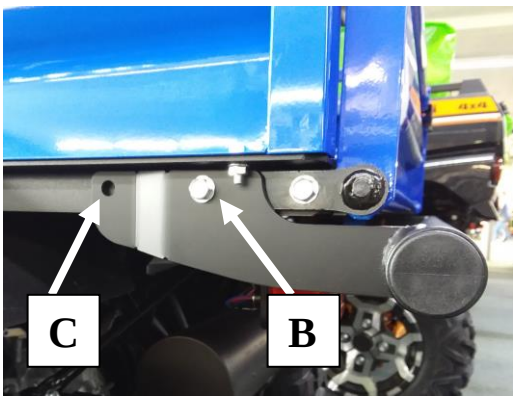
This Thunderhawk Performance heavy-duty rear bumper has been designed to mount to the bed of the 2019 & newer Kawasaki Mule SX FI, which were built with a new cargo bed, tailgate and new-style tailgate hinge. This bumper is mounted using two existing holes and requires the drilling of two new mounting holes. Installation takes 15 – 20 minutes.

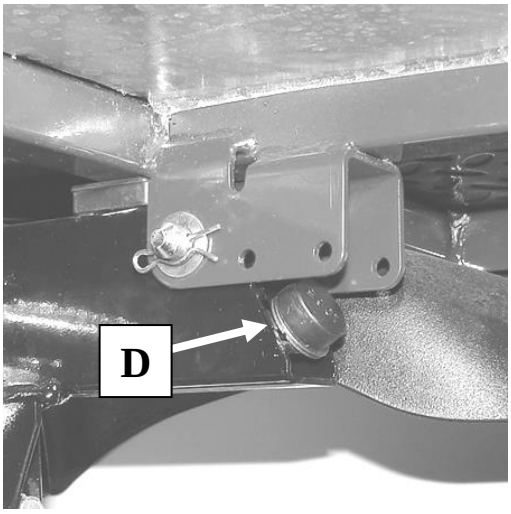
Tool List

Ratchet Wrench
12mm Socket
13mm Socket
13mm Combination Wrench
Electric Drill
11/32” Drill Bit

Installation Instructions







1.) Remove the front hinge mounting bolts on both sides of the cargo bed (Arrow marked "A" in photo). Set these bolts aside, as they will be re-used later.

2.) The bumper assembly should be positioned with the mounting brackets on the outside of the cargo bed frame (as shown in the second photo). The rear mounting holes in the bumper should be aligned with the front hinge mounting holes (where the bolts were removed in step #1).

3.) Install the supplied M8 x 25 bolts (with flat washers) through the rear mounting holes of the bumper (Arrow marked "B" in photo). Tighten these bolts to secure bumper for the next step.

4.) Mark the cargo bed to be drilled for the front mounting bolts of the bumper (Arrow marked "C" in photo).

5.) Remove the bumper and drill 11/32" holes in the cargo bed side rail where marked in step #4.

6.) Re-install the bumper, using the supplied M8 x 25 hex bolts with flat washers into the rear mounting holes of the bumper. These bolts should be snug, but not fully tightened.

7.) Install the stock hinge bolts (removed in step #1) into the front mounting holes of the bumper (where holes were drilled). Install the supplied nylon lock nuts and tighten.

8.) Tighten the rear mounting bolts of the bumper (installed in step #6).

9.) Open the bed to verify clearance with any aftermarket equipment, such as trailer hitches or larger wheels and tires.

10.) If additional clearance is desired, this can be accomplished by shimming the cargo bed dump-stop rubber bumpers (Arrow marked "D" in photo). Simply lubricate the rubber bumpers with silicone spray and remove the rubber bumpers (twist while lifting to avoid damaging the rubber bumper). Install a common 3/8" flat washer over the stem of the rubber bumper, lubricate generously and reinstall the rubber bumper. This will require a bit of patience. We have found that rotating the rubber bumper during installation helps to fully seat the stem.