KM7204
INSTALLATION INSTRUCTIONS

Kawasaki Mule Heavy-Duty Rear Bumper

Fits 2005-2016 Mule 600, 610, 610 XC and 2017-2018 Mule SX
Fits 2019* & newer Kawasaki Mule SX (carbureted models)
2019 & newer Mule SX FI (fuel injected models) require KM7205 rear bumper

This Thunderhawk Performance heavy-duty rear bumper has been designed to mount to the bed of the 2005 – 2018, and carbureted 2019+, Kawasaki Mule 600, 610 and SX using existing mounting holes. Installation takes only a few minutes using common hand tools.

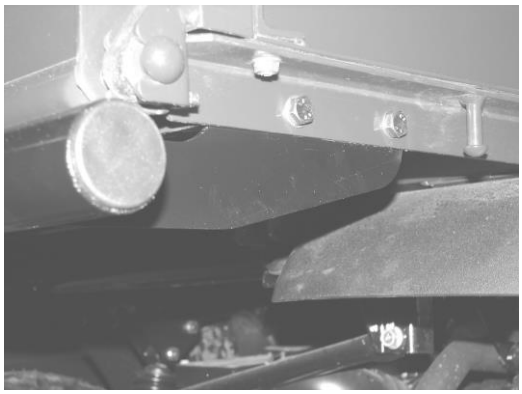
Tool List

Ratchet Wrench
13mm Socket
13mm Combination Wrench

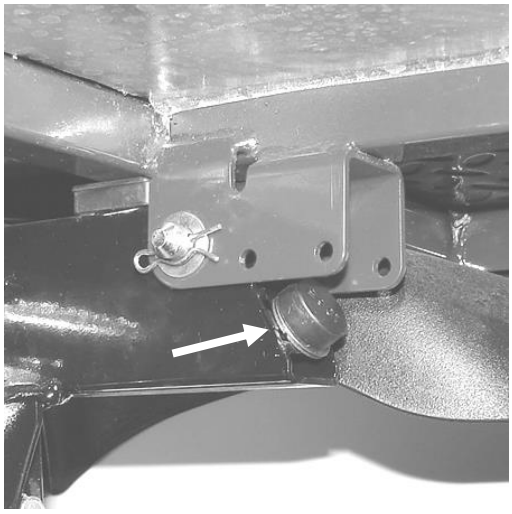
Installation Instructions

1.) The bumper assembly should be positioned with the mounting brackets on the inside of the cargo bed frame. There are two existing holes per side which will be used for bumper attachment.

2.) Open the hardware package and place one flat washer on each bolt. Position the bumper assembly as shown and insert the bolts through the existing holes in the cargo bed frame from the outside.



3.) Install the nylon lock nuts and tighten.

4.) Open the bed to verify clearance with any aftermarket equipment, such as trailer hitches or larger wheels and tires.

5.) If additional clearance is desired, this can be accomplished by shimming the cargo bed dump-stop rubber bumpers. Simply lubricate the rubber bumpers with silicone spray and remove the rubber bumpers (twist while lifting to avoid damaging the rubber bumper). Install a common 3/8” flat washer over the stem of the rubber bumper, lubricate generously and reinstall the rubber bumper. This will require a bit of patience. We have found that rotating the rubber bumper during installation helps to fully seat the stem.