



KM2122

INSTALLATION INSTRUCTIONS

Kawasaki Mule Center Skid Plate

Fits Kawasaki Mule 600/610 & SX; 2005 & Newer

Tools and Supplies

Jack & Jackstands OR Ramps
Ratchet Wrench
10mm Socket
7/16" Socket
10mm Combination Wrench
Drill
Scribe OR 9/32" Drill Bit
3/8" Drill Bit
Recommended - Medium-Duty Threadlocker (Loc-Tite Blue)

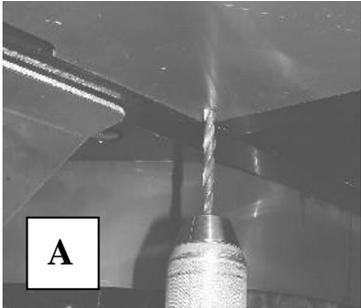
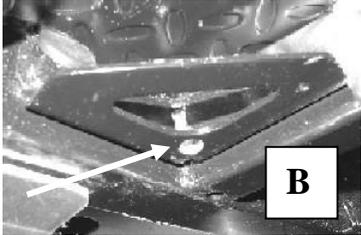
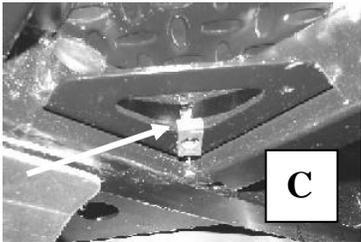
Tips

We have found that raising the front of the Mule by driving up onto regular automotive service ramps is the easiest way to install this skid plate. We recommend placing the ramps behind the front tires and backing onto the ramps, as this provides the most room to work under the vehicle.

Be certain to observe all safety precautions related to the use of the ramps or the jack & jackstands that you use when installing this product.

This skid plate is installed using four existing threaded holes in the frame (previously used for the factory-installed deflector) and also attaches to two gussets (in the front corners) that must be drilled. You will be installing the skid plate to locate these two holes to be drilled, then removing the plate to drill the holes. If using threadlocker (recommended), do not apply threadlocker until final installation.

Installation Instructions

1. Raise vehicle
2. Remove the factory-installed center deflector plate (4 bolts). This is the plate that is mounted to the frame (below the vehicle) that has numerous round holes.
3. Temporarily install the aluminum center skid plate using the four metric bolts with four flat washers supplied in the kit. We have found that it is easier to install the two front bolts (from below) before installing the two rear bolts (from the back-side).
4. Using the skid plate as a template, mark the frame gussets in the front corner positions to be drilled. You can use a scribe to mark this, or a 9/32" drill bit in your drill (as shown in photo "A"). If using a drill to mark hole position, do not drill fully through the gusset with the skid plate installed.
5. Remove the skid plate and drill holes in both corner gussets as marked, using a 3/8" drill bit (arrow in photo "B").
6. Install the supplied clip-nuts onto frame gusset over previously drilled holes. The extended threaded portion of the clip-nut should be above the frame gusset when installed (arrow in photo "C").
7. For final installation, install all six bolts finger tight (do not fully tighten). This will allow the skid plate to move slightly, making installation of all six bolts easier.
8. Install the four supplied metric bolts with flat washers into the rear positions, as described in step #3. We recommend applying medium duty threadlocker (Loc-Tite Blue) to all four of these original bolts to assure that they do not loosen over time. Install the two supplied 1/4" x 1 1/4" long bolts with lock washers onto the two front corners, where the clip-nuts were installed.
9. Tighten all bolts
10. Lower vehicle